

PLASTIC SLIDE FASTENERS (LIC. L DUTY)								
SL. NO.	ITEM	END USE	MINIMUM QUALIFYING MPC	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
03.	Plastic Slide Fasteners light Duty in various lengths and Colours	Garments	50,000 nos.	h. Type Coil Forming Machine		Security of inner Locking Chain to lateral load		
				Zip Slitching with Protective Tape / Lace Attaching Machine		Fold over Security of Texsile Chain with 25mm		
				Heat Setting Machine / Calendering Machine		Security of attachment of Top Stop		
				High Temperature, High Pressure, Dyeing Machine		Security of attachment of Bottom Stop		
				Zip Tape Looms : - Needle loom - Shuttle loom		Security of attachment of retainer to lateral load		
				Protective Tape Machine		Security of attachment of retainer to longitudinal load		
				Pressure Die Casting / Moulding Machine : - Autolock Body Mould - Men lock Body Mould - Pull tab Mould of length : (g) 15 to 18 mm for light and light special (h) 18 to 25 mm for medium & med heavy (i) 25 to 35 mm for heavy and heavy special - Assembly Fixture / tool		Security of slider lock holding		
						Resisting movement of slider under load		
						Resistance to abrasion		
						Resistance to heat under load		
						Remanability of fastener		
						C.F. to light		
						Colour fast to perspiration		
						C.F. to sea water		
						C.F. to washing		
						Collect to organic solvents		