

CV Norms for PLASTIC SLIDE FASTENERS (Various : Duty, Type, Size & Colors)

SL. No.	Item	End Use	Minimum Qualifying MPC	Manufacturing Plant & Machinery		Test Equipments		Remarks
				Essential	Desirable	Essential	Desirable	
01	Plastic Slide Fasteners Heavy (Various Duty, Type Size & Colors)	Garments	25,000 Nos.	L- Type Coil, Forming Machine Zip Stitching with Protective Tape / Lace Attaching Machine Heat Setting Machine / Calendaring Machine High Temperature, High Pressure, Dyeing Machine Zip Tape Looms : <ul style="list-style-type: none"> • Needle Loom • Shuttle Loom Protective Tape Machine Pressure Die Casting / Moulding Machine : <ul style="list-style-type: none"> • Autolock Body Mould • Non Lock Body Mould • Pull tab Mould of length : (a) 15 to 18 mm for light and light special (b) 18 to 25 mm for medium & med heavy (c) 25 to 35 mm for heavy and heavy special • Assembly fixture / tool Closed end slide fastener assembly line consisting set of machine : <ul style="list-style-type: none"> • Pinking/Zig-Zag Cutting Machine • Gapping Machine • Bottom Stop Machine • Top Stop Machine Open end slide Fastner assembly line consisting set of machine : <ul style="list-style-type: none"> • Gapping Machine • Ultrasonic PU Adhesive Machine - (a) Light/Light Special Duty Zip (Common) (b) Medium/Medium Special Duty Zip (Common) (c) Heavy/Heavy Special Duty Zip (Common) • T - Cutting Machine • Right Pin Attaching Machine • Left Pin & Box Attaching Machine • Top Stop Machine 		<ul style="list-style-type: none"> • Security of Inter Locking Chain to Lateral Load • Fold over Security of Textile Chain with 25mm • Security of attachment of Top Stop • Security of attachment of Bottom Stop • Security of attachment of retainer to lateral load • Security of attachment of retainer to longitudinal load • Security of attachment of pullar to slider • Security of slider lock holding • Reciprocating movement of slider under load • Resistance to abrasion • Resistance to heat under load • Remissibility of fastener • C.F. to light • Colour fast to perspiration • C.F. to sea water • C.F. to washing • Col test to organic solvents 		