


CV Norms for "Quilted Fabric (100% Polyester Lining + Thermally Bonded Batting Polyester)"

SL. No.	Item / Job Work	Manufacturing Plant & Machinery And Test Equipments		Remarks
		Essential	Desirable	
01	Quilted Fabric (100% Polyester Lining + Thermally Bonded Batting Polyester). Width 150cm(min).	<p>1. Suitable Quilting Machine to manufacture specified width of quilted fabric & specified pattern/design of the quilting</p> <p style="text-align: center;">And</p> <p>2. The firm must possess all the essential manufacturing and testing facilities (as per attached CV Norms 1 & 2) for manufacturing the input material – (i) Thermally Bonded Batting Polyester and (ii) 100% Polyester Lining</p> <p style="text-align: center;">OR</p> <p>The firm must have legal notarized tie-up with the firms that must possess the essential manufacturing and testing facilities (as per attached CV Norms Appendix 'III' and Annexure- D) for manufacturing the input material – (i) Thermally Bonded Batting Polyester and (ii) 100% Polyester Lining</p>	-----	-----



(Rishi Babu)
WM/R



(S.C. Singh)
Sr. Manager/QCO

BATTING POLYESTER

SL. NO	ITEM	END USE	MINIMUM QUALIFYING NPC	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01	Battling Polyester 200 GSM 150 cm Wide	<ul style="list-style-type: none"> Coal ECC Cap Glacier 	25,000 m	Bale Operater Blender Blower Hopper Feeder Carding Machine Chute Feeder Conveyor Cross Lappet Cooler Cutting Winding		Thickness Tester Conditioning Chamber Nature of Material Test Facility Bonding Agent Test Facility Compression Recovery Test Facility Resistance to Blocking Test Facility	Laminability Test Facility	

[Signature]
 (RAJEEV SHARMA)
 JT. GM / P

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 (D. KUHAN)
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 (VIVEK GUPTA)
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CV NORMS FOR 100% SYNTHETIC FABRICS VARIOUS

This documents list out the essential plant and machinery requirement of 100% Synthetic fabrics various. This documents also list out the essential test equipment requirement of 100% Synthetic fabrics various.

Essential Plant and Machinery Requirement:-

Preparatory and Weaving Process:- (*See Note below)

- 1. Winding machine
- 2. Beam Warping Machine
- 3. Shuttle less looms capable of weaving 100% synthetic fabrics

Processing Machines:- (Wherever applicable) (*See Note below)

- 1. HTHP Dyeing Machine
OR
High Temperature High Pressure (HTHP) Jet Dyeing or any advanced machine.
OR
Pad Dry and Thermosol on Loop Agers
OR
Pad Dry and thermosol on Hotflue or any advanced machine.
- 2. Calendaring Machine
- 3. Special Finish Application (Silicone finish etc.) (Wherever applicable)
 - a) Three Bowl padding Mangle
 - b) Drying Range
 - c) Curing/Polymerizer
- 4. Stenter

Note:-

- 1. If the firm does not possess any of the essential Plant & Machinery, then it should not be recommended for registration.
- 2. Firm must possess valid pollution consent/clearance certificate from respective State Pollution Control Board.
- 3. For Parachute fabric, weaving and processing set up is mandatory. For other fabrics the firm shall have processing facility as mandatory and for weaving, it may have legal agreement valid for minimum 03 years period with the firm having weaving capability. Legal agreement documents will be submitted by the firm applying for registration.
- 4. An undertaking by the firm having legal agreement for the weaving facilities will be submitted in the requisite format to agree that in the case of securing the order against a tender enquiry, firm will submit the documentary evidence in the form of invoices/e-way bills for utilizing the weaving facility with the legal tie up firm.

Essential Test Equipments:-

- 1. Conditioning Chamber
- 2. Weighing Balance
- 3. Measuring scale/Measuring tape
- 4. Tensile Strength tester
- 5. Thread Counter
- 6. Laundrometer
- 7. Perspirometer
- 8. Crockmeter
- 9. Light fastness Tester
- 10. Twist Tester
- 11. Air Permeability Tester (if required as per specification)
- 12. Thickness Tester

13. Material Confirmation test facility
14. Tear Strength Tester
15. pH Meter
16. Flex meter for resistance to flexing
17. Hot Air Oven

Note:-

1. Outsourcing arrangement with NABL accredited lab is allowed only for the test parameter such as Colour fastness to Light. In this regard, registering firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation. If the firm does not possess any of the essential test equipments as per requirement of specification except the parameters for which outsourcing from NABL accredited lab has been permitted, then it should not be recommended for registration.
2. Controlled Atmosphere of Laboratory for humidity & temperatures is an essential requirement.
3. The above list of test equipment is illustrative in nature which may or may not be relevant for certain type of fabric. Therefore at the time of registration process, the requirement of test equipment in accordance with test parameters in the specification and the test equipment shall have required range to test the required parameters, to be checked from the firm's submitted documents.
4. Firms to give the declaration for supplying the materials with the same legal tie up firm (Wherever legal tie-up has been permitted) having validity of legal tie up for minimum 03 years.
5. At the time of supply of material by the firm having secured a contract, firm should forward the necessary documents like e-way bill, commercial invoice issued by legal tie up firm along with the firm's own invoice so as to authenticate/verify the receipt of material from the same legal tie up firm.
6. Vendor shall also give an undertaking in the prescribed format regarding complete understanding of specification requirement and other requirement as mentioned in the item.
7. In case of falsification of documents and other instances, firm will be De-registered for the period of 03 years for entire range of products for any category.
8. CV norms are generic in nature and are to be used as criteria for consideration of any firm registered for any item of a particular category. Therefore, if a firm is registered for any item, it will be considered as registered for all the similar items (as notified) falling under that CV norms category.