

C.V. NORMS FOR IN-HOUSE FABRICATION/ INSOURCING OF GLOVES FOR COLD CLIMATE

(As per Specification No. "S/4035/A/GENERIC/GLOVES ECC/TC-15 with Amendment No.1")

Sl.	Item	Monthly Production Capacity (min)	Manufacturing Plant & Machinery		Test Equipment	
			Essential	Desirable	Essential	Desirable
1	Sub-Assembly of Gloves Cold Climate	12000 Sets	1. Single Needle Lock Stitch Sewing Machine - 50 No. 2. Zig-Zag Sewing Machine- 02 Nos. 3. Bartack Machine-02 Nos. 4. Horizontal Roller Sewing Machine- 04 Nos. 5. Single Needle Chain Stitch Machine- 02 Nos. 6. Cutting Table -- 01 No. 7. Cutting Facility	1. Gloves Turning Machine. 2. Brushing machine 3. Automatic Thread Cutting Machine. 4. Hot Mold with steam Machine. 5. Pattern Sewing Machine-	1. Test Facility for Identification of Fibre. 2. Test Facility for Composition of Material. 3. Tear Strength Tester. 4. Spray Rating Tester. 5. pH Tester 6. Thickness Tester. 7. Flex Tester. 8. Tensile Strength Tester 9. Water Vapour Resistance Test Facility* 10. Chromium Content Test Facility*. 11 Total ash Content Test facility*. 12. Colour Fastness to Light Test Facility*. 13. Gloves Performance Parameters*- a) Contact Cold* b) Convective Cold* c) Air permeability * d) Dexterity* e) abrasion resistance*	*If the Firm does not have these test Facility the registering firm shall submit a letter issued from NABL accredited lab to the firm that they are under taking the testing of samples receive from the firm and the test parameters is within their scope of accreditation