CV Norms of "FOR ASSISTANCE FOR PRODUCTION OF COAT COMBAT (DIGITAL) CAMOUFLAGE PRINT NYLON 6,6

"Under the subject scope of work , the firm has to manufacture all three independent components (i) Outer Jacket and (ii) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch) (iii) Base Layer thermal strictly as per the Prov. Specification No. "PROV/IND/TC/4987 With Amendment No.-1" AND as per scope of work Annexure A-4."

ITEM/JOB WORK	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENT	
	ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABL
Assistance For Production of Coat Combat (Digital) Camouflage Print Nylon 6,6 as per scope of work Annexure A-4	1. Fabric cutting Table & Fabric cutting machines 2. Single Needle Lock Stitch Sewing Machine -200 nos. (minimum) 3. Double thread Bottom Cover Stitch Machine (Stitch type 406) -05 nos. (minimum) 4. Two Needle Four Thread Over lock Stitch Machine (Stitch type 514) – 20 machines(minimum) 5. Double Chain Stitch machine (class 40 chain stitch) -02 machines (minimum) 6. Arrangement for Metallic Snap Fastener Fixation 7. Cutting arrangement/equipment for cutting of Tapes, hook & loop fasteners, crepe elastic.	---	Measuring Tape	---
	8. The firm must possess all the essential manufacturing & testing facilities {as per the attached CV Norms} for manufacturing all basic input materials:- a. Outer camouflage fabric (sandwich fabric) Outer Jacket (Appendix 1) (04 Pages) b. Outer camouflage fabric without fleece (Appendix 2) (02 Pages) c. Elbow Patch fabric (outer Jacket) (Appendix 2) (02 Pages) d. Inner Lining -half body (outer Jacket) (Appendix 3) (01 Page) e. Inner lining -sleeve, half body, hood (outer jacket) (Appendix 4) (02 Pages) f. Fabric body (inner reversible Jacket) (Appendix 2) (02 Pages) g. Inner Filing Material (polyfill) of inner reversible jacket.) (Appendix 5) (01 Pages) h. Base layer fabric (Appendix 6)(01 pages) **OR** The firm must have notarized agreement/tie up with the firm who must possess all the essential manufacturing & testing facilities {as per			

	attached CV Norms} for manufacturing all basic input materials:- a. Outer camouflage fabric (sandwich fabric) Outer Jacket (Appendix 1) (04 Pages) b. Outer camouflage fabric without fleece (Appendix 2) (02 Pages) c. Elbow Patch fabric (outer Jacket) (Appendix 2) (02 Pages) d. Inner Lining -half body (outer Jacket) (Appendix 3) (01 Page) e. Inner lining -sleeve, half body, hood (outer jacket) (Appendix 4) (02 Pages) f. Fabric body (inner reversible Jacket) (Appendix 2) (02 Pages) g. Inner Filing Material (polyfill) of inner reversible jacket.) (Appendix 5) (01 Pages) h. Base layer fabric (Appendix 6)(01 pages) **Note:-** **(i) Only notarized legal tie-ups with OEM firms shall be accepted.** **(ii) A bidder may have maximum upto 8 separate notarized legal tie-ups with OEM ,one for each basic input material. The bidder is allowed to have tie-up with one OEM for more than one basic input materials. However bidder not allowed to have tie-ups with more than one OEM for same basic input material, in such case the registration request of bidder shall be summarily rejected.** **(iii) In case a bidder has entered into a notarized legal tie-up with OEM firm for any of the above-mentioned basic materials then OEM firm itself shall not be eligible to apply for registration independently for the subject item i.e. For assistance for production of coat combat (digital) camouflage print nylon 6,6 . Any such registration request submitted by OEM firm shall be rejected.** **(iv) Physical Capacity Verification of the vendor along with notarized agreement/tie up firms (wherever applicable) will be carried out.**			

Encl.- As above

CV Norms of Fabric Nylon 6,6 Sandwich with Polyester fleece digital camouflage print 300 GSM width 150 cm (min.)

Item Code	Item	Specification	Applicable CV norms
2025002235	Fabric Nylon 6,6 Sandwich with Polyester Fleece Digital Camouflage Print 300GSM width 150cm. (min)	Fabric Nylon 6,6 Sandwich with Polyester Fleece Digital Camouflage Print 300GSM width 150cm. (min). As per Provisional Specification No. PROV/IND/TC/4983 with Amendment No.1 & Appendix 'A1' of Proy Specification No. PROV/IND/TC/4987 with Amendment No.1	(i)CV Norms for "COATED AND LAMINATED FABRICS VARIOUS " (Annexure- E) issued by TCLHQ, Kanpur vide letter No. TCLHQ/QA/Revised CV Norms/2023-24 Dt. 28.11.2023. & (ii) In case, the firm is not having all the essential manufacturing & testing facilities for fleece fabric as per CV Norms for "Polyester Fleece (various : size & colour)" (Appendix- A0002)} , The firm must have notarized legal tie up with the firm(s) who must possess all the essential manufacturing & testing facilities {as per CV Norms for "Polyester Fleece (various : size & colour)" (Appendix- A0002)}

Encl.- As above

CV NORMS FOR COATED AND LAMINATED FABRICS VARIOUS

This documents list out the essential plant and machinery requirement of coated and laminated fabrics various. This documents also list out the essential test equipment requirement of coated and laminated fabrics various.

Scope of Norms is applicable to all types of coated and laminated fabrics on any substrate

Essential Plant and Machinery Requirement:-

Preparatory and Weaving Process:-

1. Winding machine
2. Beam Warping Machine
3. Shuttle less looms capable of weaving 100% synthetic fabrics

Processing Machines: - (Wherever applicable)

1. HTHP Dyeing Machine
   OR
   High Temperature High Pressure (HTHP) Jet Dyeing or any advanced machine.
   OR
   Pad Dry and Thermosol on Loop Agers
   OR
   Pad Dry and thermosol on Hotflue or any advanced machine.

2. Printing:- (Wherever applicable)
   a) Engraving Department/Exposure Plant
   b) Rotary Printing Machine
   c) Loop Ager/Ageing Machine } OR FLASH AGER MACHINE
   d) Oxidation and washing }

3. Calendaring Machine

4. Stenter

Coating/Laminating Machine:-

1. Coating/Laminating Machine: As per requirement.
2. Integrated coating cum laminating machine, wherever applicable
3. Stenter/Curing Machine: As per requirement.

Note:-

1. In case of non-availability of weaving and dyeing/printing set up, firm must have valid legal tie up of 03 years with other firm having weaving and Dyeing/printing set up. Legal agreement documents will be submitted by the firm applying for registration.
2. An undertaking by the firm having legal agreement for the weaving facilities will be submitted in the requisite format to agree that in the case of securing the order against a tender enquiry, firm will submit the documentary evidence in the form of invoices/e-way bills for utilizing the weaving facility with the legal tie up firm.
3. If the firm does not possess any of the essential Plant & Machinery, then it should not be recommended for registration.
4. Firm must possess valid pollution consent/clearance certificate from respective State Pollution Control Board.

Essential Test Equipments:-

1. Conditioning Chamber.
2. Weighing Balance.
3. Measuring scale/Measuring tape

4. Tensile Strength tester
5. Thread Counter
6. Laundrometer
7. Perspirometer
8. Crockmeter
9. Light fastness Tester
10. Twist Tester
11. Air Permeability Tester
12. Thickness Tester
13. Material Confirmation test facility
14. Tear Strength Tester
15. pH Meter
16. Spray rating Tester
17. Moisture Vapour Transmission Tester
18. Flex Tester
19. Test facility for resistance to low temperature
20. Test facility for nature of material and coating
21. Hydrostatic Pressure Head Tester
22. Test facility for accelerated ageing
23. Test facility for Blocking

Note:-

1. Outsourcing arrangement with NABL accredited lab is allowed only for the test parameter such as Colour fastness to Light/Moisture Vapour Transmission Tester. In this regard, registering firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation. If the firm does not possess any of the essential test equipments as per requirement of specification except the parameters for which outsourcing from NABL accredited lab has been permitted, then it should not be recommended for registration.
2. Controlled Atmosphere of Laboratory for humidity & temperatures is an essential requirement.
3. The above list of test equipment is illustrative in nature which may or may not be relevant for certain type of fabric. Therefore at the time of registration process, the requirement of test equipment in accordance with test parameters in the specification and the test equipment shall have required range to test the required parameters, to be checked from the firm's submitted documents.
4. Firms to give the declaration for supplying the materials with the same legal tie up firm (Wherever legal tie-up has been permitted) having validity of legal tie up for minimum 03 years.
5. At the time of supply of material by the firm having secured a contract, firm should forward the necessary documents like e-way bill, commercial invoice issued by legal tie up firm along with the firm's own invoice so as to authenticate/verify the receipt of material from the same legal tie up firm.
6. Vendor shall also give an undertaking in the prescribed format regarding complete understanding of specification requirement and other requirement as mentioned in the item.
7. In case of falsification of documents and other instances, firm will be De-registered for the period of 03 years for entire range of products for any category.
8. CV norms are generic in nature and are to be used as criteria for consideration of any firm registered for any item of a particular category. Therefore, if a firm is registered for any item, it will be considered as registered for all the similar items (as notified) falling under that CV norms category.

Appendix 1

CV Norms for Polyester Fleece (various : size & colour)

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SL. NO	ITEM	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
		ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01.	Polyester Fleece of various size & colour	Knitting Machine HTHP Dyeing Machine Raising Machine Shearing Machine Stenter		Condition Chamber Weighting Balance Shrinkage Test facility Digital pH Meter Laundrometer Bursting Strength Tester	*Light fastener Tester	*The firm should have agreement with NABL accredited lab for testing of this parameter.

CV NORMS FOR COATED AND LAMINATED FABRICS VARIOUS

This documents list out the essential plant and machinery requirement of coated and laminated fabrics various. This documents also list out the essential test equipment requirement of coated and laminated fabrics various.

Scope of Norms is applicable to all types of coated and laminated fabrics on any substrate

Essential Plant and Machinery Requirement:-

Preparatory and Weaving Process:-

1. Winding machine
2. Beam Warping Machine
3. Shuttle less looms capable of weaving 100% synthetic fabrics

Processing Machines: - (Wherever applicable)

1. HTHP Dyeing Machine
   OR
   High Temperature High Pressure (HTHP) Jet Dyeing or any advanced machine.
   OR
   Pad Dry and Thermosol on Loop Agers
   OR
   Pad Dry and thermosol on Hotflue or any advanced machine.

2. Printing:- (Wherever applicable)
   a) Engraving Department/Exposure Plant
   b) Rotary Printing Machine
   c) Loop Ager/Ageing Machine } OR FLASH AGER MACHINE
   d) Oxidation and washing }

3. Calendaring Machine

4. Stenter

Coating/Laminating Machine:-

1. Coating/Laminating Machine: As per requirement.
2. Integrated coating cum laminating machine, wherever applicable
3. Stenter/Curing Machine: As per requirement.

Note:-

1. In case of non-availability of weaving and dyeing/printing set up, firm must have valid legal tie up of 03 years with other firm having weaving and Dyeing/printing set up. Legal agreement documents will be submitted by the firm applying for registration.
2. An undertaking by the firm having legal agreement for the weaving facilities will be submitted in the requisite format to agree that in the case of securing the order against a tender enquiry, firm will submit the documentary evidence in the form of invoices/e-way bills for utilizing the weaving facility with the legal tie up firm.
3. If the firm does not possess any of the essential Plant & Machinery, then it should not be recommended for registration.
4. Firm must possess valid pollution consent/clearance certificate from respective State Pollution Control Board.

Essential Test Equipments:-

1. Conditioning Chamber.
2. Weighing Balance.
3. Measuring scale/Measuring tape

4. Tensile Strength tester
5. Thread Counter
6. Laundrometer
7. Perspirometer
8. Crockmeter
9. Light fastness Tester
10. Twist Tester
11. Air Permeability Tester
12. Thickness Tester
13. Material Confirmation test facility
14. Tear Strength Tester
15. pH Meter
16. Spray rating Tester
17. Moisture Vapour Transmission Tester
18. Flex Tester
19. Test facility for resistance to low temperature
20. Test facility for nature of material and coating
21. Hydrostatic Pressure Head Tester
22. Test facility for accelerated ageing
23. Test facility for Blocking

Note:-

1. Outsourcing arrangement with NABL accredited lab is allowed only for the test parameter such as Colour fastness to Light/Moisture Vapour Transmission Tester. In this regard, registering firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation. If the firm does not possess any of the essential test equipments as per requirement of specification except the parameters for which outsourcing from NABL accredited lab has been permitted, then it should not be recommended for registration.
2. Controlled Atmosphere of Laboratory for humidity & temperatures is an essential requirement.
3. The above list of test equipment is illustrative in nature which may or may not be relevant for certain type of fabric. Therefore at the time of registration process, the requirement of test equipment in accordance with test parameters in the specification and the test equipment shall have required range to test the required parameters, to be checked from the firm's submitted documents.
4. Firms to give the declaration for supplying the materials with the same legal tie up firm (Wherever legal tie-up has been permitted) having validity of legal tie up for minimum 03 years.
5. At the time of supply of material by the firm having secured a contract, firm should forward the necessary documents like e-way bill, commercial invoice issued by legal tie up firm along with the firm's own invoice so as to authenticate/verify the receipt of material from the same legal tie up firm.
6. Vendor shall also give an undertaking in the prescribed format regarding complete understanding of specification requirement and other requirement as mentioned in the item.
7. In case of falsification of documents and other instances, firm will be De-registered for the period of 03 years for entire range of products for any category.
8. CV norms are generic in nature and are to be used as criteria for consideration of any firm registered for any item of a particular category. Therefore, if a firm is registered for any item, it will be considered as registered for all the similar items (as notified) falling under that CV norms category.

Appendix- 3

CV Norms for Polyester Fleece (various : size & colour)

*****

SL. NO	ITEM	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
		ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01.	Polyester Fleece of various size & colour	Knitting Machine HTHP Dyeing Machine Raising Machine Shearing Machine Stenter		Condition Chamber Weighting Balance Shrinkage Test facility Digital pH Meter Laundrometer Bursting Strength Tester	*Light fastener Tester	*The firm should have agreement with NABL accredited lab for testing of this parameter.

CV NORMS FOR 100% SYNTHETIC FABRICS VARIOUS

This documents list out the essential plant and machinery requirement of 100% Synthetic fabrics various. This documents also list out the essential test equipment requirement of 100% Synthetic fabrics various.

Essential Plant and Machinery Requirement:-

Preparatory and Weaving Process:- (*See Note below)

1. Winding machine
2. Beam Warping Machine
3. Shuttle less looms capable of weaving 100% synthetic fabrics

Processing Machines:- (Wherever applicable) (*See Note below)

1. HTHP Dyeing Machine
   OR
   High Temperature High Pressure (HTHP) Jet Dyeing or any advanced machine.
   OR
   Pad Dry and Thermosol on Loop Agers
   OR
   Pad Dry and thermosol on Hotflue or any advanced machine.
2. Calendaring Machine
3. Special Finish Application (Silicone finish etc.) (Wherever applicable)
   a) Three Bowl padding Mangle
   b) Drying Range
   c) Curing/Polymerizer
4. Stenter

Note:-

1. If the firm does not possess any of the essential Plant & Machinery, then it should not be recommended for registration.
2. Firm must possess valid pollution consent/clearance certificate from respective State Pollution Control Board.
3*. For Parachute fabric, weaving and processing set up is mandatory. For other fabrics the firm shall have processing facility as mandatory and for weaving, it may have legal agreement valid for minimum 03 years period with the firm having weaving capability. Legal agreement documents will be submitted by the firm applying for registration.
4. An undertaking by the firm having legal agreement for the weaving facilities will be submitted in the requisite format to agree that in the case of securing the order against a tender enquiry, firm will submit the documentary evidence in the form of invoices/e-way bills for utilizing the weaving facility with the legal tie up firm.

Essential Test Equipments:-

1. Conditioning Chamber
2. Weighing Balance
3. Measuring scale/Measuring tape
4. Tensile Strength tester
5. Thread Counter
6. Laundrometer
7. Perspirometer
8. Crockmeter
9. Light fastness Tester
10. Twist Tester
11. Air Permeability Tester (if required as per specification)
12. Thickness Tester

13. Material Confirmation test facility
14. Tear Strength Tester
15. pH Meter
16. Flex meter for resistance to flexing
17. Hot Air Oven

Note:-

1. Outsourcing arrangement with NABL accredited lab is allowed only for the test parameter such as Colour fastness to Light. In this regard, registering firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation. If the firm does not possess any of the essential test equipments as per requirement of specification except the parameters for which outsourcing from NABL accredited lab has been permitted, then it should not be recommended for registration.
2. Controlled Atmosphere of Laboratory for humidity & temperatures is an essential requirement.
3. The above list of test equipment is illustrative in nature which may or may not be relevant for certain type of fabric. Therefore at the time of registration process, the requirement of test equipment in accordance with test parameters in the specification and the test equipment shall have required range to test the required parameters, to be checked from the firm's submitted documents.
4. Firms to give the declaration for supplying the materials with the same legal tie up firm (Wherever legal tie-up has been permitted) having validity of legal tie up for minimum 03 years.
5. At the time of supply of material by the firm having secured a contract, firm should forward the necessary documents like e-way bill, commercial invoice issued by legal tie up firm along with the firm's own invoice so as to authenticate/verify the receipt of material from the same legal tie up firm.
6. Vendor shall also give an undertaking in the prescribed format regarding complete understanding of specification requirement and other requirement as mentioned in the item.
7. In case of falsification of documents and other instances, firm will be De-registered for the period of 03 years for entire range of products for any category.
8. CV norms are generic in nature and are to be used as criteria for consideration of any firm registered for any item of a particular category. Therefore, if a firm is registered for any item, it will be considered as registered for all the similar items (as notified) falling under that CV norms category.

CV Norm of INNER FILLING INSULATION MATERIAL (OUTER JACKET)

SL. NO	ITEM	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
		ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01.	INNER FILLING INSULATION MATERIAL (OUTER JACKET)	1. Suitable Manufacturing facility for making Thermo Plastic Polymer insulation Batting Sheet 2. Facility to attach Non-woven scrim (liner) fabric 3. Cutting 4. Winding	Non-Woven scrim (liner) fabric making facility	1. Nature of Material test facility 2. Conditioning Chamber 3. Thickness Tester 4. Test facility for Thermal Insulation (Clo Value) 5. Weighing Balance 6. Compression Recovery Test Facility 7. Tensile strength Tester 8. Test facility for Resistance to Blocking		

Appendix – 6

ITEM/JOB WORK	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENT		REMARKS
	ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
KNT.MCR.ACR. POL & SPN.225GSM OG.150	1. Knitting Machine 2. Scouring Machine 3. HTHP Dyeing Machine 4. Stenter 5. Padding Mangle	------	1) Conditioning Chamber 2) Digital weighing balance & GSM template 3) Material identification & Blend composition test facility 4) Bursting Strength Tester 5) Pick Glass/Counting Microscope 6) Pilling tester 7) Test facility for Dimension Stability 8) Laundrometer 9) Crock meter 10) Perspirometer 11) Light Fastness tester* 12) Incubator* 13) Autoclave* 14) Laminar air flow* 15) Ret value testing facility* 16) Thermal resistance value test facility*	------	*Outsourcing arrangement with NABL accredited lab is allowed for the test parameters marked as (*). In this regard, the registering firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation.

SCOPE OF WORK FOR ASSISTANCE FOR PRODUCTION OF COAT COMBAT (DIGITAL CAMOUFLAGE PRINT NYLON 6,6)

Coat Combat (Digital) Camouflage Print Nylon 6,6 Consists of Three Independent Components:-

i) Outer Jacket.
ii) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch).
iii) Base Layer-Thermal.

Under the subject scope of work, the firm has to manufacture all three independent components (i) Outer Jacket and component (ii) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch) & Base Layer-thermal strictly as per the Prov. Specification No. **"PROV/IND/TC/4987 With Amendment No.-1".**

The firm has to arrange all basic fabrics and garniture items confirming to the governing specification.

1.1 The firm has to carry out the fabrication as per above scope of work at his own premises.

1.2 **Advance sample:** The firm has to submit 05 sets of advance samples of the subject store along with 05 meters of all basic fabrics and 05 number of slide fasteners of each type, 10 meters of elastic tapes of each type, 10 nos. of unsaturated Resin Buttons, 10 nos. of Snap Buttons Four Parts Antique Brass, 10 meters of hook & loop Tape fasteners of each size, 10 nos. Cord lock Black Polyester, 05 km. of sewing threads in 1 km. package and size labels & wash care labels along with PSD within 30 days from the date of purchase order. The advance sample so submitted will be examined/inspected for make & shape, stitching quality, visual checking and performance parameters of all basic fabrics and garniture items as per governing specifications.

1.3 If found satisfactory, the same will be communicated to the firm.

1.4 If not found satisfactory the firm has to again submit advance samples along with all basic fabrics and garniture items mentioned at Sl. no. 1.2 within 30 days from the date of communication of rejection of first offered advance samples. The submitted advance samples will not be counted against total tendered Qty. of the purchase order. No further chance will be given for submission of advance samples and the order will be cancelled with forfeiture of PSD.

1.5 These samples will be retained by OCF, Shahjahanpur.

1.6 After the placement of supply order, the firm shall intimate in writing the readiness/availability of all input materials and quantity of each material & utilisation scale of each material to OCFS. The firm will also give undertaking that the materials offered are confirming to the relevant governing specification. Further the firm will also submit pre inspection report and the test reports of the material from NABL accredited lab.

1.7 Minimum lot size of all basic fabrics and garniture materials arranged by the firm shall not be less than for 5000 nos. of garments.

1.8 On receipt of the intimation of the offer of the material by the firm, the nominated officer from OCFS will carry out sampling process in accordance with the governing specification and for garniture items relevant IS (wherever applicable) shall be followed and where IS specification is not mentioned, samples will be drawn as per CQA (T&C) Kanpur QAI No. CQAT&C/QAI/99 TC-11 (Appendix –B).

1.9 OCFS will collect samples of each and every offered lot on receipt of the intimation of offer of the material provided by the firm.

1.10 The samples will be tested in accordance with the governing specification. The testing charges will be borne by OCFS.

1.11 On receipt of the results/reports, if found acceptable the same will be communicated to the firm for clearance of the material for bulk production.

Contd.....2

1.12 If found not acceptable, the same will be communicated to the firm. The firm has to offer new material again. The same process of sampling and testing will be carried out by OCFS. The testing charges of the material offered against previous failed lots will be borne by the firm.

1.13 The material sufficiency will be worked out as per material scale prepared by OCFS. Accordingly, the clearance will be given for quantity in units of measurement (UOM) as well as in terms of number off garments.

1.14 The same process will be repeated for all the lots to be manufactured.

1.15 The fabricator shall carry out pre-inspection of fabricated stores and due give pre-inspection report with dimension details that their fabricated store has been pre-inspected confirming to the specification.

1.16 After manufacturing, the pre inspected garments will be delivered by the firm to OCFS in well packed condition in suitable polythene bags.

1.17 On receipt of manufactured garments, it shall be pre-inspected by QC/OCFS as per governing specification and thereafter it will be offered for final inspection to QA Agency {SQAE(GS)/DGQA}.

1.18 If there is RFR observed, the same is to be immediately rectified by the firm at OCFS premises.

1.19 If the material not found acceptable either partially or fully, the firm has to lift the material within 30 days, else ground rent will be applicable as per rule.

1.20 All the above activities are included in the delivery period.

1.21 The firm has to remove the stickers from the garment components at OCFS premises before offering for inspection at OCFS.

1.22 The firm shall offer the end store serially numbered and arranged in such a manner that the entire lot is easily accessible to Inspection Authority.

1.23 The firm shall provide all man power and facilities for handling of stores for inspection by QC/OCFS and SQAE (GS) at the premises provided. The accepted store (by final inspection authority) will be folded suitably to facilitate packing and the same will be handed over to Packing & Dispatch Section as per accepted quantity along with Inspection Note quantity along with I/ Note.

1.24 OCFS has right to visit the work place of the firm as and when required during the contract period.

1.25 **WARRANTY**:- All the Stores supplied shall be warranted against any defect in material, workmanship, defective design, materials and non-conformance to intended performance, manufacturing defects, or dimension etc., for a period of Twelve months from the date of receipt and acceptance of supply in Buyer's place / buyer's designated place, and the seller shall remedy such defects at his/her own cost or replace free of charge such stores when called upon to do so.

1.26 **Payment**: Payments shall be made for the quantity accepted by final inspection authority viz- SQAE (GS) Shahjahanpur on submission of contractor's bill/Invoice by firm.