CV Norms of "FABRICATION OF OUTER JACKET & REVERSIBLE INNER JACKET (WITH A PACKING POUCH) WITH ALL GARNITURE MATERIAL OF COAT COMBAT (DIGITAL) CAMOUFLAGE PRINT NYLON 6,6

"Under the subject fabrication work, the firm has to manufacture component (i) Outer Jacket and (ii) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch) strictly as per the Prov. Specification No. "PROV/IND/TC/4987 With Amendment No.-1" AND as per scope of work Annexure A-2."

ITEM/JOB WORK	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENT	
	ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE
Fabrication of Coat Combat Digital Print with arrangement of all garniture items as per **scope of work Annexure A-2**	1. Single Needle Lock Stitch Sewing Machine-200 nos. minimum 2. Arrangement for Metallic Snap Fastener Fixation 3. Cutting arrangement/equipment for cutting of mesh fabric, Tapes, hook & loop fasteners, crepe elastic.	---	Measuring Tape	---

Note: Physical capacity verification of participating firms who have submitted online vendor registration form on OVR Portal before Tender opening date, may be carried out.

SCOPE OF WORK FOR FABRICATION OF OUTER JACKET & REVERSIBLE INNER JACKET (WITH A PACKING POUCH) WITH ALL GUARNITURE MATERIAL OF COAT COMBAT (DIGITAL) CAMOUFLAGE PRINT NYLON 6'6

Coat Combat (Digital) Camouflage Print Nylon 6'6 Consists of Three Independent Components: -

i) Base Layer-Thermal.
ii) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch).
iii) Outer Jacket.

Under the subject Fabrication work, the firm has to manufacture component (a) Outer Jacket and component (b) Reversible Inner Jacket which may be attached/detached to Outer Jacket (with a packing pouch) strictly as per the Prov. Specification No. **"PROV/IND/TC/4987 With Amendment No.-1".**

The cut components of all the fabrics of (a) & (b) in the form of cake will be provided by OCFS. The firm has to arrange all garniture items itself confirming to the governing specification.

Only following fabrics will be provided by OCFS in cake form:-

a. Outer camouflage fabric (sandwich fabric) Outer Jacket
b. Outer camouflage fabric without fleece
c. Elbow Patch fabric (outer Jacket)
d. Inner Lining -half body (outer Jacket)
e. Inner lining -sleeve, half body, hood (outer jacket)
f. Fabric body & pocket bags (inner reversible Jacket)
g. Inner Filing Material (polyfill) with top and bottom non- woven fabrics of inner reversible jacket
h. Fingerless half gloves fabric.

Following fabric will be provided in roll form.
i. Knitted Mesh Fabric -underarm vent

Base Layer-Thermal: Base Layer-Thermal of Coat Combat (Digital) Camouflage Print Nylon 6'6 will be provided by OCF Shahjahanpur at final inspection stage.

1.1 The firm has to carry out the fabrication work as per above scope of work at OCFS premises only.

1.2 After the placement of supply order, the firm shall intimate in writing the readiness/availability of all garniture materials and quantity of each material & utilization scale of each material to OCFS. The firm will also give undertaking that the materials offered are confirming to the relevant governing specification. Further the firm will also submit pre inspection report and the test reports of the material from NABL accredited lab.

1.3 Minimum lot size of all garniture materials offered by the firm at OCFS premises shall not be less than for 5000 nos. of garments.

1.4 On receipt of the intimation of the offer of the material by the firm, the nominated officer from OCFS will carry out sampling process in accordance with the governing specification of garniture items relevant IS (wherever applicable) shall be followed and where IS specification is not mentioned, samples will be drawn as per CQA (T&C) Kanpur QAI No. CQAT&C/QAI/99 TC-11 (Appendix –B).

1.5 OCFS will collect samples against each and every offered lot on receipt of the intimation of offer of the material provided by the firm .

1.6 The samples will be tested in accordance with the governing specification. The testing charges will be borne by OCFS.

1.7 On receipt of the results/reports, if found acceptable the same will be communicated to the firm for clearance of the material for bulk production.

1.8 If found not acceptable, the same will be communicated to the firm. The firm has to offer fresh material again. The same process of sampling and testing will be carried out by OCFS. The testing charges of the material offered against previous failed lots will be borne by the firm.

1.9 The material sufficiency will be worked out as per material scale prepared by OCFS. Accordingly, the clearance will be given for quantity in units of measurement (UOM) as well as in terms of number of garments.

1.10 The same process will be followed for all the lots to be manufactured.

1.11 Immediately after getting clearance of garniture materials by OCFS, the firm will lift the fabrics cut components from OCFS along with the size labels and wash care label for components (a) & (b).

1.12 The knitted mesh fabric will be provided by OCFS in roll form only as per material scale of OCFS. The firm shall do the cutting of mesh fabric at their end.

1.13 Material security deposit equivalent to 110% of value of material issued by OCFS to be deposited by the firm in the form FDR/TDR/BG drawn in favor of Troop Comforts Limited, Kanpur.

1.14 The garments will be manufactured by the firm strictly in accordance with the governing specification.

1.15 After manufacturing, the garments will be delivered by the firm to OCFS in well packed condition in suitable polythene bags.

1.16 On receipt of manufactured garments, it shall be pre-inspected by QC/OCFS as per the governing specification and thereafter, it will be offered for final inspection to SQAE(GS) along with the component Base layer -thermal (this component will be provided by OCFS).

1.17 If there is RFR observed, the same to be immediately rectified by the firm at OCFS premises.

1.18 All the above activities are included in the delivery period.

1.19 The firm has to remove the stickers from the garment components at OCFS premises before offering for inspection at OCFS.

1.20 The firm shall offer the end store serially numbered and arranged in such a manner that the entire lot is easily accessible to Inspection Authority.

1.21 If the store not found acceptable either partially or fully, the firm has to lift the material. The equivalent cost of the material shall be recovered from the contractor for the damaged/unsupplied quantity of fabricated store which are finally rejected due to quality issues.

1.22 The firm shall provide all man power and facilities for handling of stores for inspection by QC/OCFS and SQAE (GS) at the premises provided. The accepted store (by final inspection authority) will be folded suitably to facilitate packing and the same will be handed over to Packing & Dispatch Section as per accepted quantity along with Inspection Note quantity along with I/ Note.

1.23 OCFS has right to visit the work place allotted to the firm as and when required during the contract period.

1.24 WARRANTY:- All the Stores supplied shall be warranted against any defect in material, workmanship, defective design, materials and non-conformance to intended performance, manufacturing defects, or dimension etc., for a period of Twelve months from the date of receipt and acceptance of supply in Buyer's place / buyer's designated place, and the seller shall remedy such defects at his/her own cost or replace free of charge such stores when called upon to do so.

1.25 The firm has to vacate the shed provided by OCFS on completion of order/contract or they fail to maintain supply as per stipulated delivery schedule and other actions as per terms and conditions of contract. Also, if firm fail to vacate the shed by stipulated date, then as suitable deemed fit demurrage charges may be imposed against the firm.

1.26 Payment: Payments shall be made for the quantity accepted by final inspection authority viz- SQAE (GS) Shahjahanpur on submission of contractor's bill/Invoice by firm.