

**CV NORMS FOR**  
**HDPE DOT COATED PRINTED FUSIBLE INTERLING FABRIC 150 CMS MINIMUM EXCLUDING**  
**SELVEDGES**  
**LF No. 2101290010)**

| SL<br>NO | MANUFACTURING PLANT & MACHINERY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                 | TEST EQUIPMENTS                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                          |
|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
|          | Essential                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Desirable<br>(In-house or Legal Tie-up)                                                                                                                                                         | Essential                                                                                                                                                                                                                                                                                                                                                                      | Desirable<br>(In house or tie with NABL accredited lab for the parameter)                                                                                |
| 1        | <ol style="list-style-type: none"> <li>1. Singeing</li> <li>2. Desizing</li> <li>3. Scouring and Bleaching <ol style="list-style-type: none"> <li>a) Auto/Semi Auto Jigger/Jumbo jiggers Or</li> <li>b) Open width scouring and bleaching plant or</li> <li>c) Continuous Scouring &amp; Bleaching machine (CBR) or</li> <li>d) Any advanced machine</li> </ol> </li> <li>4. Washing <ol style="list-style-type: none"> <li>a) Auto/Semi Auto Jigger/Jumbo jiggers or</li> </ol> </li> <li>5. Continuous washer with Driers</li> <li>6. Stenter</li> <li>7. Fabric Inspection machine</li> </ol> | <ol style="list-style-type: none"> <li>1. Auto coner or equivalent</li> <li>2. Steam Chamber</li> <li>3. High speed warping</li> <li>4. Sizing machine</li> <li>5. Shuttle less loom</li> </ol> | <p>Facility for testing:</p> <ul style="list-style-type: none"> <li>• Measuring scale</li> <li>• Pick Glass</li> <li>• Weighing Balance</li> <li>• Shrinkage Tray</li> <li>• Tensile strength tester</li> <li>• Tear Strength Tester</li> <li>• Yarn Count.</li> <li>• GSM</li> <li>• Conditioning chamber.</li> <li>• Loss in mass</li> <li>• Laundrometer machine</li> </ul> | <p>Facility for testing:</p> <ul style="list-style-type: none"> <li>• Adhesion strength</li> <li>• Hot air woven</li> <li>• Nature of polymer</li> </ul> |

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