

CV NORMS FOR T- SHIRT WITH COLLAR FABRICS
(SPEC NO. IAFS 01060 (T- SHIRT WITH COLLAR): 2025(OCT)

DT.18.03.2026

SL NO	ITEM	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS	
		Essential	Desirable	Essential	Desirable
1	Lf no.2101614069 Weft knitted single jersey 100% polyester 225-240 gsm pantone shade 18- 4043-tcx (palace blue)- 160cm width	• Weft Knitting • Stenter • Padding • Mangle • HTHP Dyeing		<u>Facility for testing:</u> • Blend. • Yarn Count. • Construction. • Twist. • GSM. • Bursting. • Pilling. • Shrinkage. • Water absorbency. • PH Value • Water soluble matter. • Conditioning chamber.	<u>Facility for testing:</u> • Abrasion • Fuzziness Rating • Colour fastness to light/wash/perspiration/Rubbing/hot press. • Glaze and fading. • Antimicrobial. • Oily soil stain release. • Stretch and recovery. • Air permeability. • MVTR. • Wicking • Anti static properties • Type/nature of dye • Delta E • Bowness and skewness Note: Outsourcing arrangement with NABL accredited lab is allowed for the the test parameters not available in-house. Firm shall submit a letter issued from NABL accredited lab to the firm that they are undertaking testing of samples received from the firm and the test parameter is within their scope of accreditation.

(A M BALAJI)
JWM/PS-4

(KRISHNAMURTHI S)
JWM/R&D

(S RUTHIRAVELAN)
JWM(SG)/QA(LAB)

(VIJAYALAKSHMI VENKATESAN)
MANAGER

(GARIMA SINGH)
SR. MANAGER