

PLASTIC SLIDE FASTENERS (HEAVY DUTY)

SL. NO	ITEM	END USE	MINIMUM QUALIFYING MPC	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01.	Plastic Slide Fasteners Heavy Duty in Various Length and Colour	• Garments	25,000 nos.	<p>L - Type Coil Forming Machine</p> <p>Zip Stitching with Protective Tape / Lace Attaching Machine</p> <p>Heat Setting Machine / Calendaring Machine</p> <p>High Temperature, High Pressure, Dyeing Machine</p> <p>Zip Tape Looms :</p> <ul style="list-style-type: none"> • Needle Loom • Shuttle Loom <p>Protective Tape Machine</p> <p>Pressure Die Casting / Moulding Machine :</p> <ul style="list-style-type: none"> • Autolock Body Mould • Non Lock Body Mould • Pull tab Mould of length : <ul style="list-style-type: none"> (a) 15 to 18 mm for light and light special (b) 18 to 25 mm for medium & med heavy (c) 25 to 35 mm for heavy and heavy special • Assembly fixture / low <p>Closed end slide fastener assembly line consisting set of machine :</p> <ul style="list-style-type: none"> • Pinking/Zip-Zag Cutting Machine • Gapping Machine • Bottom Stop Machine • Top Stop Machine <p>Open end slide fastener assembly line consisting set of machine :</p> <ul style="list-style-type: none"> • Gapping Machine • Ultrasonic Fil Adhesive Machine - <ul style="list-style-type: none"> (a) Light/Light Special Duty Zip (Common) (b) Medium/Medium Special Duty Zip (Common) (c) Heavy/Heavy Special Duty Zip (Common) • T - Cutting Machine • Right Pin Attaching Machine • Left Pin & Box Attaching Machine • Top Stop Machine 	<p>Security of Inner Locking Chain to Lateral Load</p> <p>Fold over Security of Textile Chain with 25mm</p> <p>Security of attachment of Top Stop</p> <p>Security of attachment of Bottom Stop</p> <p>Security of attachment of retainer to lateral load</p> <p>Security of attachment of retainer to longitudinal load</p> <p>Security of attachment of puller to slider</p> <p>Security of slider lock holding</p> <p>Reciprocating movement of slider under load</p> <p>Resistance to abrasion</p> <p>Resistance to heat under load</p> <p>Remanability of fastener</p> <p>C.F. to light</p> <p>Colour fast to perspiration</p> <p>C.F. to sea water</p> <p>C.F. to washing</p> <p>Col test to organic solvents</p>			

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