

BP/TC/closed uppers/01  
Dt 5/8/24

Terms & conditions for procurement of " Closed upper of Boot high Ankle Rubber Pu sole [ IND/TC/3847(A)]"

1. The Firm will supply closed upper in complete form (without brass hooks and eyelets) with attachment of TP sheet in toe and counter portion, as per drawing and specification no. **IND/TC/3847(A)**. Closed upper supplied by the firm should be suitable for further conversion into 'Boot high ankle Rubber PU sole' by strobelling and injection moulding process, as per specification.
2. The firm should obtain patterns from OEFC to match profile, size and fitting as per specification. The firm should submit initially 5 pairs of closed uppers to Boot Plant to match the same.
3. Fabrication of closed uppers should be strictly as per specification. The firm will supply closed uppers in pair of left and right and packed size-wise in polythene bags 25 pairs each.
4. The firm will supply closed uppers in sizes 5 to 12 as per drawing and specification. Size wise break-up of the ordered quantity will be given to the firm by Boot Plant of OEFC, after placement of the supply order. Rates quoted by the firm will hold good for all the sizes of Closed uppers to be supplied.
5. The firm will submit lab test reports along with each lot of closed uppers to be supplied. The test report should cover all the input materials as per specification i.e. three types of leathers, Nylon fabric, Foam, TP sheet, Lining materials and Thread.
6. OEFC will carry out testing of input materials from the supplied lots. If required, then firm has to give input materials used in the quantity/length; sufficient for making test pieces. OEFC reserves the right to carry out the testing of made up Boots in respect of functional parameters also viz. Whole shoe flexing, Water resistance, as per specification.
7. OEFC may depute its team for drawl of random samples of input materials being used from the production line at the firm's premises. The samples will be drawn in the presence of firm's authorised representative. The such samples will be subjected to testing of parameters as per specification; in case of any deviation found, then penal action; as deemed fit will be initiated against the firm including cancellation of the contract.
8. **Inspection:** Inspection of closed uppers will be carried out by OEFC team. Closed uppers supplied by the firm may also be subjected to practical trials for strobelling and injection moulding operations. Final inspection of Boot high ankle RU-PU will be done by SQA(GS), Kanpur. Rectification/Rejection coming out in the final inspection due to closed upper defects will be borne by the firm.
9. **Eligibility criteria:**
  - i) Only OEM can participate in this Tender.
  - ii) Participating firm should have leather processing unit (tannery) of their own under the same legal entity. The firm should have all the valid documents i.e. PCC(Pollution control certificate), Company registration, PAN, GST etc. in their own name.
  - iii) The firm should have sufficient capacity to process and manufacture all types of leather required in the Closed upper as per specification i.e. Upper full grain Apollo textured leather, Soft plain leather and .chrome tanned black full grain glossy plain leather.
  - iv) The firm should have all the plant & machinery required or manufacturing closed uppers; as per following:

Footwear unit:-

- a Beam press Cutting Machine - 02 Nos
- b Swing arm Clicking Machine - 06 Nos
- c Upper Skiving Machine - 02 Nos
- d Post Bed Single Needle Sewing M/c - 20 Nos
- e Double Needle Post Bed Sewing M/c - 10 Nos
- f Zig zag Sewing Machine - 2 Nos
- g U Binding Machine - 2 Nos
- h Upper Splitting Machine - 1Nos

Tannery Unit:-

- a) Tanning Drum-06 Nos
- b) Samming machine-02 Nos
- c) Splitting machine-01 Nos
- d) Shaving machine-02 Nos
- e) Staking machine- 01 Nos
- f) Buffing machine-01 Nos
- g) Vacuum drying machine-01Nos
- h) Toggling machine-01Nos
- i) Roller coater-01 Nos
- j) Auto sparay-01Nos
- k) Embossing machine-02 Nos

v) Physical capacity of the firm will be verified by a team of OEFC to ascertain capacity and capability of manufacturing closed uppers; including processing of leathers used in the closed upper as per specification.